1 1/2" SCX4 SPACER 01-8057 **ASSEMBLY INSTRUCTIONS**

Remove old (short) studs, 6 ea. on the upper housing, 2 ea. on the lower case.
Install new studs (longer), use provided loctite.
Place spacer on lower case, check that all "O" rings

(9)

(8)

(4)

(2)

 \bigcirc

´11`

(6)

 \bigcirc

(5

 \frown

 \sim

 \bigcirc

(10)

9)

- are in place and not damaged.
- 4. Install alignment spacer and provided "O" rings on top side of spacer.
- 5. Install coupler.
- 6. Assemble lower unit to upper housing. (10)

(1)

7. Tighten nuts.



510 East Arrow Hwy San Dimas, CA 91773 (800) 899-8058 (909) 592-6162 Fax (909) 592-6052 info@imcomarine.com www.imcomarine.com

Kit Part # 01-8057		
Description	Qty	Part Number
Spacer Body	1	01-2460
"O" Ring (Cooling Water Passage)	1	11-2014
"O" Ring (Oil Passage)	1	11-4011
"O" Ring (Water Passage)	1	11-2143
"O" Ring (Alignment Spacer)	1	11-2144
Alignment Spacer	1	01-2401
7/16-20/14 x 3 1/2" S/S Stud	6	08-130904181
7/16-20/14 x 3 5/8" S/S Stud	2	08-130904801
Washer 7/16 " AN S/S	8	08-100900001
Nut 7/16-20 Nylock S/S	8	08-080904001
3 1/2" Coupler	1	01-2145
Loctite	1	09-2038
	Description Spacer Body "O" Ring (Cooling Water Passage) "O" Ring (Oil Passage) "O" Ring (Water Passage) "O" Ring (Alignment Spacer) Alignment Spacer 7/16-20/14 x 3 1/2" S/S Stud 7/16-20/14 x 3 5/8" S/S Stud Washer 7/16 " AN S/S Nut 7/16-20 Nylock S/S 3 1/2" Coupler	DescriptionQtySpacer Body1"O" Ring (Cooling Water Passage)1"O" Ring (Oil Passage)1"O" Ring (Water Passage)1"O" Ring (Water Passage)1"O" Ring (Alignment Spacer)1Alignment Spacer17/16-20/14 x 3 1/2" S/S Stud67/16-20/14 x 3 5/8" S/S Stud2Washer 7/16 " AN S/S8Nut 7/16-20 Nylock S/S83 1/2" Coupler1